



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3638-1

Job Sheet 187323



Part No: D3638-1

Job Qty: 4 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 11/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP rev A 07.09.11 new issue EC IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/30/18	0.00	0.00	Start Up Machining-2		
100	Hardinge	4 pcs		11/30/18	0.00	0.43	Hardinge		
110	QC	4 pcs		11/30/18	0.00	0.00	QC2 Machining-2		
120	QC	4 pcs		11/30/18	0.00	0.00	QC8 Machining-2		
130	Packaging	4 pcs		11/30/18	0.00	0.00	Packaging3-1		
140	QC21-SA	4 Ea		11/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Machine as per folio FA704

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	.1400 ft (.035 ea)	90-Start up Operation	5115939

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	0	11	0

Part Specifications

Specifications could not be found.



Container No: S133541



Part: D3638-1

Job No: 187323

Serial No/Batch: S133541

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Print 11/30/18 11:04 AM dart.lacelle.linda

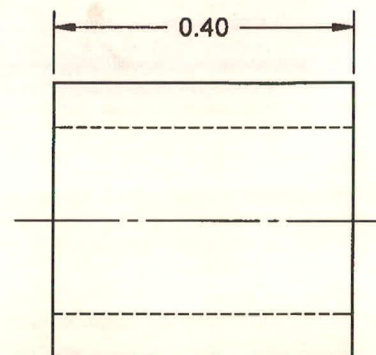
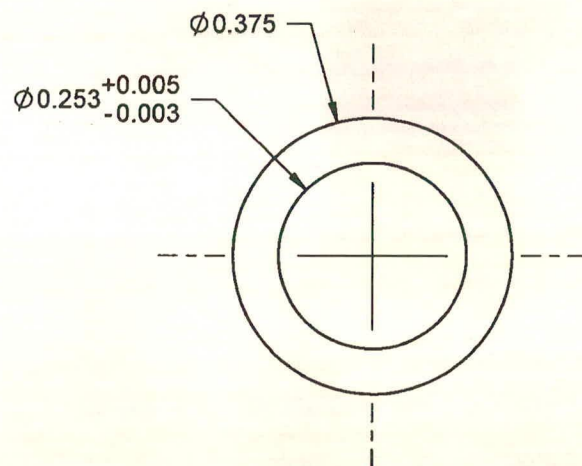
Date: 11/30/18

187223

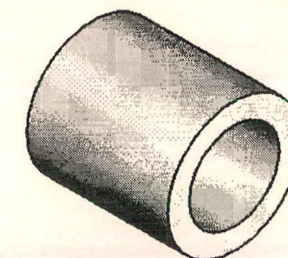
RELEASED
07.09.07

UNDER REVIEW

LE 07.10.16
OK TO SHIP



D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)



NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES GENEVA G10608-2		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS LE 95 E 10 11		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN			DRAWING NO. D3638	
CHECKED			REV. A	
MFG. APPR.			SHEET 1 OF 1	
APPROVED			SCALE	
DE APPR.			4:1	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

11/30/2018

ORDER ACKNOWLEDGEMENT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER					ORDER				
Customer Code: CGEMI02					Order No : 11661				
Sold To: Gemini Heli Ltd 10931 123 Street Grande Prairie AB T8V 7Z3 Canada Phone: (780) 897-6429					Date: 11/30/18				
Ship To: Gemini Heli Ltd 10931 123 Street Grande Prairie AB T8V 7Z3 Canada					Ship-To Contact: Chris Hann				
					Email: chris@geminiheli.ca				
					Cust PO No: 66				
					FOB: Shipping Point				
					Ship Via: FedEx Ground				
					Freight Terms: PrePaid				
					Terms: Prepay				
					INCO Terms: Ex Works				
					Order Taker: Lacey Cantin				
					Order Taker Phone:				
					Order Taker Email: lcantin@dartaero.com				
Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	11/30/18	11/30/18	D3638-1	Bushing REV A NEEDED	3	pcs	\$40.00USD	pcs	\$120.00 USD
Sub Total									\$120.00
Tax									\$15.60
Sub Total									\$135.60 USD
Grand Total									\$135.60 USD
ORDER NOTES									
FEDEX GROUND account # 883788958									
Include Customer PO# On All Documents									

Plex 11/30/18 10:55 AM dart.cantin.lacey

11/29/2018

ORDER ACKNOWLEDGEMENT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CGEMI02

Sold To: Gemini Heli Ltd
10931 123 Street
Grande Prairie AB T8V 7Z3
Canada
Phone: (780) 897-6429

Ship To: Gemini Heli Ltd
10931 123 Street
Grande Prairie AB T8V 7Z3
Canada

ORDER

Order No : 11610

Date: 11/29/18

Ship-To Contact: Chris Hann

Email: chris@geminiheli.ca

Cust PO No: 66

FOB: Shipping Point

Ship Via: FedEx Ground

Freight Terms: PrePaid

Terms: Prepay

INCO Terms: Ex Works

Order Taker: Lacey Cantin

Order Taker Phone:

Order Taker Email: lcantin@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	11/30/18	11/30/18	D3638-1	Bushing REV A NEEDED	1	pcs	\$40.00USD	pcs	\$40.00 USD
Sub Total									\$40.00
Tax									\$5.20
Sub Total									\$45.20 USD
Grand Total									\$45.20 USD

ORDER NOTES

FEDEX GROUND account # 883788958

Include Customer PO# On All Documents

Plex 11/29/18 4:09 PM dart.cantin.lacey

DART AEROSPACE LTD		Work Order:	187323
Description: Bushing		Part Number:	D3638-1
Inspection Dwg: Same as P/W	Rev: A	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by: <i>W</i>	Checked by: <i>mf</i>	QC Inspector:
Date: <i>18/11/30</i>	Date: <i>18/11/30</i>	Date:

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

